

MAY 9, 2025

QUARTERLY REPORT

WR-ROLLS Q1 2025 Heat Treatment Sales Report

This report contains forward-looking statements concerning future business operations, market demand, and production activities. These statements are based on current expectations and assumptions of WR-ROLLS management and involve certain operational risks and uncertainties.

WR-ROLLS, a specialized provider of roll heat treatment solutions for the ERW pipe industry, announces its sales results for the first quarter of 2025.

During Q1 2025, demand for ERW forming rolls, sizing rolls, and high wear-resistant tool steel products remained stable. The Company continued to focus on vacuum heat treatment services for tool steel rolls and precision wear-resistant components.

The Company maintained stable furnace operations throughout the quarter, ensuring consistent hardness performance, dimensional stability, and heat treatment quality across all processed products.

Q1 2025 Sales Summary Results

(tons)		
Material Category	Q1 2025	Share
Standard Tool Steel	1,187.436 tons	71.6%
High Alloy Tool Steel	470.913 tons	28.4%
Total Output	1,658.349 tons	100%

Q1 2025 Material Composition Ratio

(%)			
Material	Ratio	Material	Ratio
Cr12	29%	SKD11	16%
65Mn	24%	H13	5%
GCr15	13%	Other	3%
9Cr2Mo	10%		

Among processed materials, Cr12 remained the primary material category, accounting for 29% of total production volume, mainly applied in ERW forming rolls and sizing rolls. 65Mn represented 24% of total output and continued to be widely used for guide rolls and general wear-resistant roll applications.

Demand for SKD11 high wear-resistant tool steel products remained stable during the quarter, accounting for 16% of processed material volume. GCr15 and 9Cr2Mo materials continued to maintain steady demand in precision tooling and wear-resistant applications.

Overall, the Company maintained stable furnace operations and consistent heat treatment quality throughout the quarter, while demand for high-performance wear-resistant roll products continued to grow gradually.



Management Commentary:

“During Q1 2025, WR-ROLLS maintained stable production and sales operations in the field of roll heat treatment services.

Demand for ERW forming rolls, sizing rolls, and high wear-resistant tool steel products remained stable throughout the quarter. The Company continued to focus on vacuum heat treatment quality, hardness consistency, and operational efficiency.

WR-ROLLS will continue to strengthen its heat treatment capabilities and provide reliable roll solutions for customers in the ERW pipe industry.”

Market Outlook:

WR-ROLLS expects stable demand from the ERW pipe industry and continued growth in high wear-resistant roll applications during the upcoming quarters.

The Company will continue to focus on vacuum heat treatment services, precision tooling applications, and high-performance roll products for industrial customers.

For further information

For further information regarding WR-ROLLS and its roll heat treatment services, please visit www.wr-rolls.com.

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Company Profile

WR-ROLLS is a specialized provider of roll heat treatment solutions for the ERW pipe industry, focusing on vacuum heat treatment services for tool steel rolls, high wear-resistant roll products, and precision tooling components.

The Company serves customers in the steel pipe, roll manufacturing, and industrial tooling sectors, with continued focus on product quality, hardness stability, and wear resistance performance.

WRD(www.wr-rolls.com)