

August 9, 2025

QUARTERLY REPORT

WR-ROLLS Q2 2025 Heat Treatment Sales Report

This report contains forward-looking statements concerning future business operations, market demand, and production activities. These statements are based on current expectations and assumptions of WR-ROLLS management and involve certain operational risks and uncertainties.

WR-ROLLS, a specialized provider of roll heat treatment solutions for the ERW pipe industry, announces its sales results for the second quarter of 2025.

During Q2 2025, WR-ROLLS maintained stable growth in roll heat treatment services, supported by increasing demand for high wear-resistant tool steel products and ERW roll applications.

The Company maintained stable furnace operations throughout the quarter, ensuring consistent hardness performance, dimensional stability, and heat treatment quality across all processed products.

Q2 2025 Sales Summary Results

(tons)		
Material Category	Q2 2025	Share
Standard Tool Steel	1,376.284 tons	70.1%
High Alloy Tool Steel	586.590 tons	29.9%
Total Output	1,962.874 tons	100%

Q2 2025 Material Composition Ratio

(%)			
Material	Ratio	Material	Ratio
Cr12	25%	SKD11	22%
65Mn	21%	H13	8%
GCr15	12%	Other	4%
9Cr2Mo	8%		

Among processed materials, Cr12 remained one of the primary material categories during Q2 2025, mainly applied in ERW forming rolls and sizing rolls. SKD11 high wear-resistant tool steel products increased significantly during the quarter, accounting for 22% of total processed material volume.

65Mn continued to maintain stable demand in guide roll and general wear-resistant roll applications, while GCr15 and 9Cr2Mo materials remained widely used in precision tooling and wear-resistant components.

Overall, the Company maintained stable furnace operations and consistent heat treatment quality throughout the quarter, while demand for high-performance wear-resistant roll products and vacuum heat treatment services continued to grow steadily.

Management Commentary:

“During Q2 2025, WR-ROLLS continued to maintain stable growth in roll heat treatment operations. Demand for high wear-resistant roll products and vacuum heat treatment services remained strong throughout the quarter, particularly in high-performance tool steel applications. We continued to focus on production stability, heat treatment quality consistency, and operational efficiency in order to provide reliable roll solutions for customers in the ERW pipe industry.”

Market Outlook:

WR-ROLLS believes demand for high wear-resistant roll products and advanced vacuum heat treatment services will continue to grow steadily throughout 2025.

As industrial customers continue to require longer roll service life and improved wear resistance performance, the Company will further strengthen its capabilities in high-performance tool steel heat treatment, process stability, and precision roll applications.

For further information

For further information regarding WR-ROLLS and its roll heat treatment services, please visit www.wr-rolls.com.

Contact Information:

WRD Group WR-ROLLS
International Trade Department
Tel: [+86 13290661997](tel:+8613290661997)
Email: info@wr-rolls.com
Website: www.wr-rolls.com

Company Profile

WR-ROLLS is a specialized provider of roll heat treatment solutions for the ERW pipe industry, focusing on vacuum heat treatment services for tool steel rolls, high wear-resistant roll products, and precision tooling components.

The Company serves customers in the steel pipe, roll manufacturing, and industrial tooling sectors, with continued focus on product quality, hardness stability, and wear resistance performance.

WRD(www.wr-rolls.com)